

COMPLETELY  
RECONDITIONED

# GRM 80

## STAMPING AND FORMING MACHINE



### Technical Data:

- 1 Drive with frequency-controlled Simodrive motor – NEW; max. 250 r.p.m.
- 1 Central gearwheel - NEW
- 1 Material feed right-hand version with feed time reduction, cam-controlled; max. feed length 500 mm; max. strip width 80 mm
- 1 Central mandrel movement, positively cam-controlled; max. stroke 80 mm
- 1 Standard slide unit, right-hand; max. stroke 95 mm
- 3 Standard slide units, left-hand; max. stroke 95 mm
- 1 Narrow slide unit; max. stroke 70 mm
- 1 Two-point eccentric press unit; nominal force 300 kN; stroke 16 mm; table length 540 mm
- 1 Central lubrication unit
- 1 Pneumatic unit
- 1 Straightening unit BRA II/35
- 1 Process control VariControl Economy VC 1E - NEW, consisting of:
  - stand-alone control cabinet 700x700x1600 mm (WxDxH)
  - electronic control and monitoring system
  - operating unit with 15" TFT-Touch Display
  - connection to machine via large tube on floor
  - machine controller
  - tool controller, 1 freely programmable module with 8 channels
  - electronic hand-wheel
- intermediate wheels for linear manufacturing Pos. 9A and 15A

**205.000 €**

(12 months manufacturer's warranty)

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