



WebApp „Bihlerplanning“

Otto Bihler Maschinenfabrik GmbH & Co. KG

The free WebApp provides valuable support for component planning and quotations as well as during design for radial and progressive toolings according to the LEANTOOL principle. THE hottest source of inspiration worldwide!

Register for the WebApp here: www.bihlerplanning.de

★★★★★



1,000
professional
users

Constantly
new
examples

Expert
know-how
at any
time

The screenshot shows the web application interface for component ID-110. The top navigation bar includes icons for BENDING PARTS, SEARCH, LEANTOOL, LANGUAGE, ACCOUNT, and IMPRINT. The main content area is titled 'Details' and displays the following information:

COMPONENT	MACHINE TYPE	PART INFO	PULSE RATE	SETUP TIME	TIME/BATCH
ID-110	RM-42	Open table	300 parts/min	1,0 h	Close table

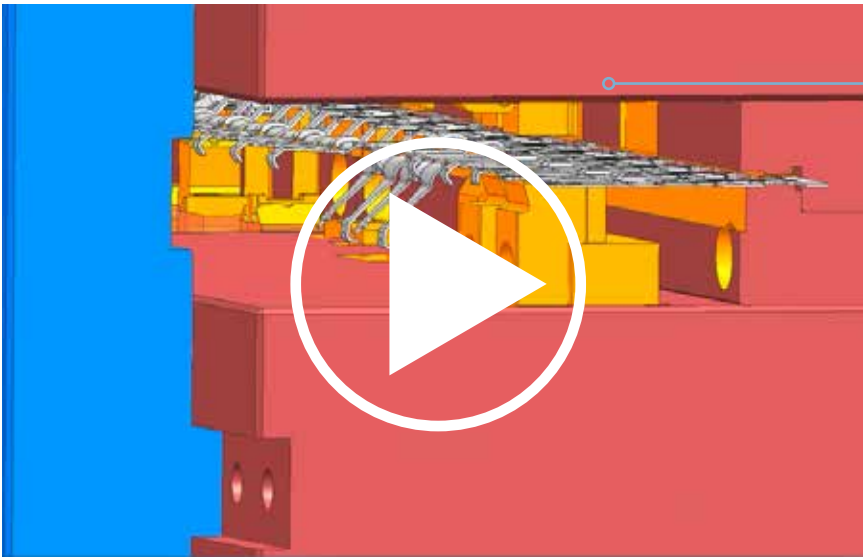
Below the details, there is a 3D model of the component. To the right of the model, a 'TIME/BATCH*' table is displayed:

Quantity	Time
100.000 Pcs.	6,6 h
250.000 Pcs.	14,9 h
500.000 Pcs.	28,8 h
750.000 Pcs.	42,7 h
1.000.000 Pcs.	56,6 h
*incl. Setup	

At the bottom of the interface, there are navigation buttons: BACK, COMPONENT, and COMPONENTS. A contact information footer reads: 'Your contact: Sales-LEANTOOL, Phone: +49(0)6368/18-141 Email: leantool@bihler.de'.

Forming steps
and stage plan




Cycle rate | Setup time
Processing time per batch







Animation
of forming steps

STANDARDCOMPONENTS used in this bending part


BASIC EQUIPMENT LEANTOOL for machine
For all types of stamped and formed parts without adaptation


		
Tool carrier quantity: 1 item(s)	Control die unit quantity: 1 item(s)	Base plate for punch holder quantity: 5 item(s)


STANDARD PARTS LEANTOOL for basic equipment
For all types of stamped and formed parts without adaptation

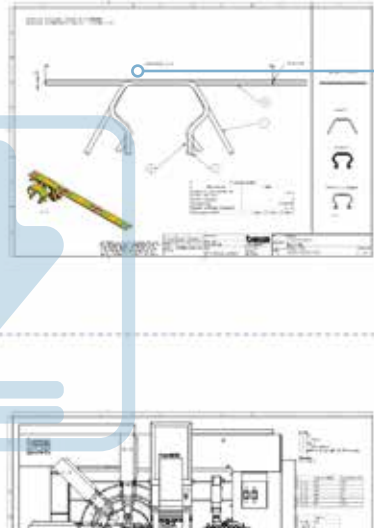
			
Punch holder quantity: 0 item(s)	Punch holder 2nd. bending level quantity: 1 item(s)	Tool clamping plate quantity: 1 item(s)	Retaining plate quantity: 1 item(s)

Tool technology
and tool standards

 **phase plan**
Contains a clear overview of the forming steps as 2D-drawing & CAD file.



 **method plan**



Download
Tool design
in STEP format
2 examples for FREE

(Subject to change without notice 01/19)



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