



DELIVERY STATUS

for PVD coating at Bihler

- Max. coating dimensions: Length 420 mm, \varnothing 130 mm
- All metallically conductive parts can be coated.
(except alloys containing Zn or Cd such as brass)
- Coating of cavities is possible up to max. 2x \varnothing .
- The parts must not be glued.
- The workpiece should be metallically bright and free of machining residues and adhesive residues. Components that have been in use must be free of residues.
- Please deliver inserts and attachments disassembled.
- Mark partial coating on a drawing, not on the workpiece.
- Only vacuum-compatible solders (i.e. Zn- and Cd-free) may be used.
- Existing foreign coatings must be removed in advance by chemical stripping.
- Holes should be free of threaded inserts and plugs.
- Dipping resins must not be used for cooling channels.
- Steam-coated tools cannot be coated.
- Please pack your tools securely so that neither external nor internal influences can cause damage.
- Do not use oils containing silicone.
- The residual magnetism must be less than 3A/cm.

(Subject to change without notice 05/25)



Contact

Bastian Hartmann
Sales Customer Support
+49(0)8368/18-296
bastian.hartmann@bihler.de
www.bihler.de

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