



Seminar: Maintenance of Bihler Machines

for production and tool-making

(individual)

Target group: Maintenance personnel

Objective:

- Fault analysis and fault clearance
- Wrong settings and resulting damage
- Elimination of simple faults on machines and forming units

Contents of seminar:

1. Maintenance of individual sub-assemblies
 - Machine drive (driving belt, clutch-brake combination, central gearwheel)
 - Material feed-unit (eccentric, feed slide, radial gripper feed-unit)
 - Presses (determination of guiding clearance)
 - Slide units (change of trip rollers, trip levers, guiding clearance at slide unit)
 - Pneumatic system
 - Hydraulic system (HAWE pump and Maximator pump)
 - Central lubrication
2. Possibilities of machine controls
 - Creating maintenance counters

Duration: 1.5 days

Date: by arrangement

Seminar begins: 1st day 08:00 a.m.

Seminar ends: 2nd day 12:00 noon

Participants: max. 5

Prerequisites: - none -